

WHAT IS CLAIMED IS:

1. A method of fabricating an X-ray mask comprising steps of:
forming an X-ray transmitter; and
forming a laminated X-ray absorber above said X-ray transmitter,
wherein
5 at least two types of layers having different compositions are
employed for said laminated X-ray absorber.
2. The method of fabricating an X-ray mask according to claim 1,
wherein
 said laminated X-ray absorber includes a first X-ray absorber formed
above said X-ray transmitter and a second X-ray absorber formed to be in
5 contact with said first X-ray absorber,
 tungsten is employed as the material for one of said first X-ray
absorber and said second X-ray absorber, and
 diamond is employed as the material for the other one of said first X-
ray absorber and said second X-ray absorber.
3. The method of fabricating an X-ray mask according to claim 1,
wherein
 said laminated X-ray absorber includes a first X-ray absorber formed
on said X-ray transmitter and a second X-ray absorber formed on said first
5 X-ray absorber,
 said method of fabricating an X-ray mask further comprising steps
of:
 forming a film serving as an etching stopper when etching said first
X-ray absorber on said X-ray transmitter, and
10 forming said second X-ray absorber on said film serving as an
etching stopper.
4. The method of fabricating an X-ray mask according to claim 1,
wherein

said laminated X-ray absorber includes a first X-ray absorber formed above said X-ray transmitter and a second X-ray absorber formed on said first X-ray absorber,

said method of fabricating an X-ray mask further comprising steps of:

forming an interlayer film having either a function for serving as an etching stopper or a function for serving as a hard mask on said first X-ray absorber, and

forming said second X-ray absorber on said interlayer film.

5. The method of fabricating an X-ray mask according to claim 1, wherein

said laminated X-ray absorber has a layer containing at least one substance selected from a group consisting of lithium (Li), beryllium (Be), boron (B), carbon (C), sodium (Na), magnesium (Mg), aluminum (Al), silicon (Si), phosphorus (P), sulfur (S), potassium (K), calcium (Ca), scandium (Sc), titanium (Ti), vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co), nickel (Ni), copper (Cu), zinc (Zn), gallium (Ga), germanium (Ge), arsenic (As), selenium (Se), palladium (Pd), silver (Ag), cadmium (Cd), indium (In), tin (Sn), antimony (Sb), tellurium (Te), cesium (Cs), barium (Ba), mixtures of these elements, a carbide including silicon carbide or tungsten carbide, a nitride such as silicon nitride, aluminum nitride or chromium nitride, an oxide including silicon oxide or chromium oxide, a fluoride and an iodide.

6. The method of fabricating an X-ray mask according to claim 1, wherein

said laminated X-ray absorber has a layer containing a substance selected from a group consisting of carbon (C), titanium (Ti), vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), nickel (Ni), copper (Cu), zinc (Zn), gallium (Ga), germanium (Ge), arsenic (As), selenium (Se), palladium (Pd), silver (Ag), cadmium (Cd), indium (In), tin (Sn), antimony (Sb) and tellurium (Te).

7 A method of fabricating an X-ray mask comprising steps of:
forming a dug portion and a portion other than said dug portion on
an X-ray transmitter; and
forming an X-ray absorber on said portion other than said dug
5 portion.

8 The method of fabricating an X-ray mask according to claim 7
further comprising a step of performing ion implantation into said X-ray
transmitter before forming said dug portion.

9 The method of fabricating an X-ray mask according to claim 1,
wherein said step of forming said X-ray absorber includes steps of:
forming an X-ray transmitter;
forming a first X-ray absorber above said X-ray transmitter; and
5 forming a second X-ray absorber, different in pattern size from said
first X-ray absorber, on said first X-ray absorber.

10. The method of fabricating an X-ray mask according to claim 9,
wherein
the pattern size of said first X-ray absorber is larger than the pattern
size of said second X-ray absorber.

11. A method of fabricating a semiconductor device carrying out an
exposure step with an X-ray mask on condition that geometric X-ray phase
difference between the phase of X-rays transmitted through an X-ray
transmission part of said X-ray mask and the phase of X-rays transmitted
5 through an X-ray absorber of said X-ray mask is in the range including 0.5π
and in proximity to 0.5π between a resist film located on a position for
forming an optical image with said X-rays and said X-ray mask, wherein
said X-ray mask comprises an X-ray transmitter and said X-ray
absorber consisting of a laminated structure having at least two layers
10 formed on said X-ray transmitter,
said laminated structure includes at least two layers having different

compositions, and

15 at least either a condition that the phase shift quantity of said X-rays
transmitted through said X-ray absorber is in the range of 0.3π to 0.6π or a
condition that the transmittance of said X-rays transmitted through said X-
ray absorber is in the range of 30 % to 60 % holds.

12. The method of fabricating a semiconductor device according to
claim 11, carrying out said exposure step on condition that an average
exposure wavelength of X-rays is longer than 0.3 nm and shorter than 0.7
nm.

13. The method of fabricating a semiconductor device according to
claim 11, wherein:

5 the absolute value of the difference between said geometric phase
difference and said phase shift quantity is in the range including π and in
proximity to π .